

20W DC-DC CONVERTERS

BBF2800S

SERIES

4707 Dev Road Liverpool, N.Y. 13088

HI-REL DESIGN

- REPLACES APEX DB2800S SERIES
- SURFACE MOUNT MAGNETICS
- WELDED HERMETIC PACKAGE
- LOW INTERNAL TEMPERATURE GRADIENTS
- ALL CERAMIC CAPACITORS
- WITHSTANDS 5000G

OTHER FEATURES—SINGLE OUTPUT

- NO DERATING -55°C to +125°C
- OUTPUT VOLTAGE ADJUSTMENT STANDARD
- REMOTE SHUTDOWN

DESCRIPTION

The BBF2800S series of DC-DC converters provides the ruggedness, reliability and features required to meet the advanced design challenges of today's hi-rel market. This has been accomplished using a package having very low thermal gradients, excellent hermeticity and high voltage isolation. The use of advanced substrate and reflow soldering techniques during construction results in a rugged, cost-effective pin solderable package.

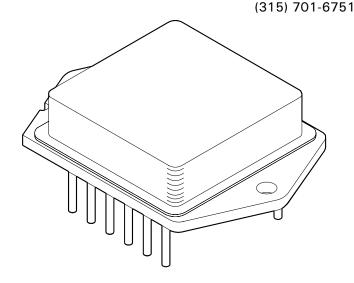
The BBF2800S hybrid converter series utilizes all ceramic capacitors and surface mount magnetics to provide reliable operation at all operating temperatures while surviving very high G forces.

BBF2800S series standard features include kelvin sense, indefinite short circuit protection, remote shutdown, output fault monitoring, turn on voltage point adjustment, switching frequency synchronization of up to 3 units using no external components and pi-network input filtering. An output voltage adjustment/load compensation pin is also standard.

Fault tolerant design protects these converters from most external circuit faults. The output and output adjust pins will withstand +35V while the shutdown and all synchronization pins will withstand +50V protecting the converters from a variety of system or board faults, i.e. solder bridges, etc. Unique load fault protection circuitry allows this converter to pull up loads having difficult static load line characteristics and allows short term load excursions significantly beyond ratings in most applications.

The BBF2800 series is a current mode push-pull topology converter which operates at a switching frequency of 500KHz. Internal filtering of both input and output eliminates the need for external capacitors in many applications.

The 12-pin power dip package allows connection to a heatsink and is hermetically sealed and isolated from the internal circuits.

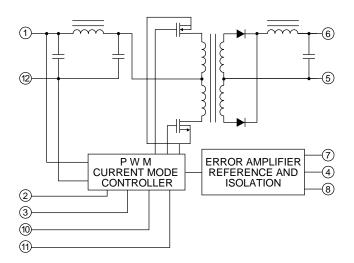


EXTERNAL CONNECTIONS

1	+INPUT	12	-INPUT
2	SHUTDOWN PLUS	11	TIMING 2
3	CLOCK	10	TIMING 1
4	ADJUST/COMP	9	CASE
5	-OUTPUT	8	-SENSE
6	+OUTPUT	7	+SENSE

BLOCK DIAGRAM

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BBF2803S

RATINGS

ABSOLUTE MAXIMUM INPUT VOLTAGE RANGE (Pin 12 to 1, 2, 3, 10 or 11)

INPUT TRANSIENT (Pin 12 to 1)

OUTPUT WITHSTAND (Pin 5 and 8 to 7, 6 or 4)

OUTPUT CURRENT (Continuous)

0 - 50 Vdc 80 V @ 50 ms

35 Vdc

5.5 Adc BBF2803S 4.0 Adc BBF2805S 1.9 Adc BBF2812S

1.5 Adc BBF2815S

-65°C, 150°C

TEMPERATURE, Storage TEMPERATURE, Pin Soldering 10s

300°C

SPECIFICATIONS					
PARAMETER	TEST CONDITIONS ¹	MIN	TYP	MAX	UNITS
STEADY STATE CHARACTERISTICS					
INPUT VOLTAGE RANGE OUTPUT VOLTAGE OUTPUT CURRENT	$V_{\rm IN}$; min to max Vdc @ $I_{\rm MIN}$ $V_{\rm IN}$; min to max Vdc	16 3.2 500	28 3.3	40 3.4 5500	Vdc Vdc mAdc
EFFICIENCY OUTPUT RIPPLE VOLTAGE INPUT RIPPLE CURRENT	Bandwidth 10 kHz to 1MHz Bandwidth 10 kHz to 1MHz		66 20 20	50 50	% mVrms mArms
OUTPUT POWER ² LINE REGULATION ³ LOAD REGULATION ³	V_{IN} ; min to max ³ I_{OUT} ; min to max ³	1.6	2	18.0 20 15	W mVdc mVdc
TEMPERATURE COEFFICIENT TEMPERATURE RANGE, case ² QUIESCENT CURRENT INHIBITED	I _{OUT} = 0 A V _{PIN5} ; < 8 Vdc	–55 .09	.01 35 1.25	125 40 2.5	%/°C °C mAdc mAdc
ISOLATION CHARACTERISTICS (INPUT/OUTPUT/CASE)					
LEAKAGE RESISTANCE LEAKAGE CAPACITANCE	(V _{TEST} = 500Vdc) (f = 10kHz)	100	50		MΩ pF
DYNAMIC CHARACTERISTICS					
LINE STEP RESPONSE VOLTAGE CHANGE RECOVERY TIME (95%) WITH 100µF OUTPUT CAP VOLTAGE CHANGE	$V_{IN:}$ T_{R} , T_{F} = 10µs V_{IN} ; 16 to 40 Vdc V_{IN} ; 16 to 40 Vdc		300 30 100		mV μs mV
RECOVERY TIME (95%) LOAD STEP RESPONSE VOLTAGE CHANGE RECOVERY TIME (95%) WITH 100µF OUTPUT CAP	I_{OUT} , T_R , $T_F = 10 \mu s$ I_{OUT} , 50% to max Adc		1400 40		μs mV μs
VOLTAGE CHANGE RECOVERY TIME (95%)	I _{OUT} ; 50% to max Adc		300 60		mV μs
START-UP OVERSHOOT SHUTDOWN DELAY SHUTDOWN RECOVERY ⁴	V_{IN} ; 0 to 40 Vdc V_{PINS} ; > 10 Vdc to < 8 Vdc V_{PINS} ; < 8 Vdc to > 10 Vdc		0 220 30	500 60	mV μs mS

- NOTES: 1. Unless otherwise stated: $T_C = 25^\circ$, $V_{IN} = 28V$, $I_{OUT} = I_{MAX\,AMPS}$ 2. Derate power linearly to zero from 125°C to 135°C.

 - Regulation measured between pin 8 and pin 7.
 - 4. Recovery spec assumes that converter has been OFF for at least 500ms.

CAUTION

The internal substrate contains beryllia (BeO). Do not break the seal. If accidentally broken, do not crush, machine, or subject to temperatures in excess of 850°C to avoid generating toxic fumes.

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PACKAGE THERMAL SPECIFICATIONS

TEMPERATURE RISE, junction to case

RESISTANCE, case to air

BBF2805S • BBF2812S • BBF2815S

BBF2805S			BBF2812S		BBF2815S				
MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
16 5.00 400	28 5.05	40 5.1 4000	16 12.00 190	28 12.05	40 12.1 1900	16 15.0 150	28 15.1	40 15.2 1500	Vdc Vdc mAdc
	70 20 20	50 30		72 25 20	50 30		73 25 20	50 30	% mVrms mArms
2	5 2	20 50 25	2.3	5 5	23 50 50	2.2	10 20	22 50 50	W mVdc mVdc
– 55	.01 35	125 40	- 55	.01 35	125 40	- 55	.01 35	125 40	%/°C °C mAdc
.09	1.25	2.5	.09	1.25	2.5	.9	1.25	2.5	mAdc
100	50		100	80		100	85		MΩ pF
	400 30			300 40			300 40		mV μs
	200 250			150 250			150 250		mV μs
	1400 40			800 60			800 60		mV µs
	500 150			280 400			280 400		mV μs
	0 220 30	500 60		0 220 30	500 60		0 220 30	500 60	mV μs ms

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TYP

12

10

MAX

15

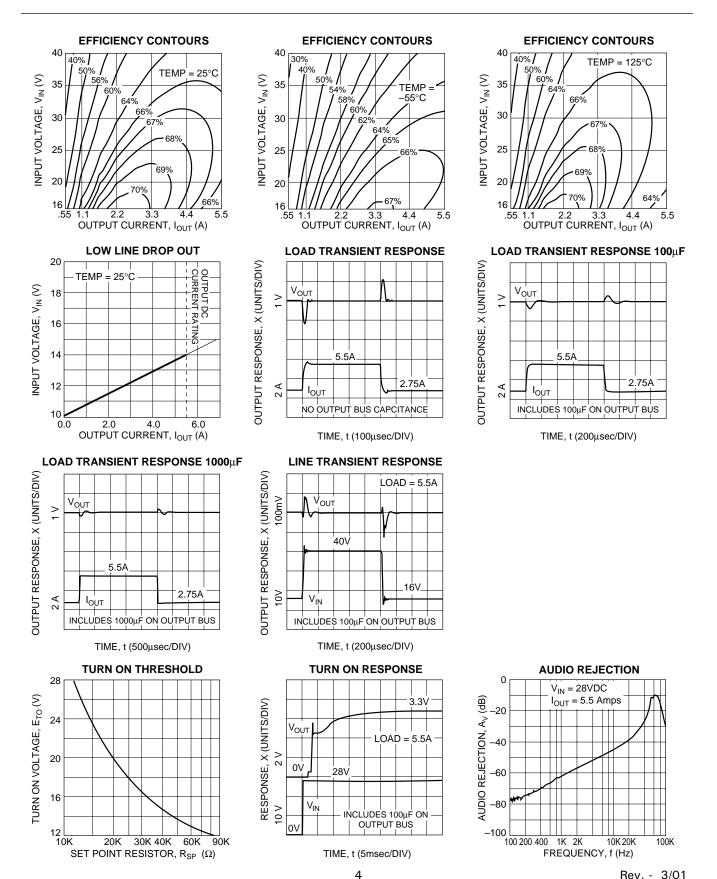
UNITS

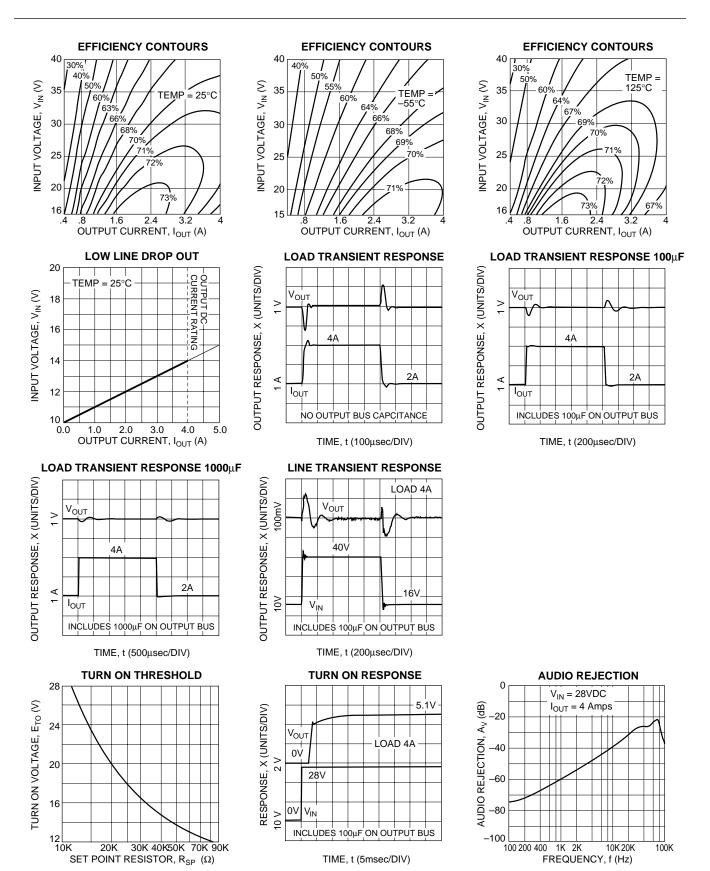
°C/W

°C

MIN

BBF2803S

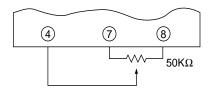




BBF2800S SERIES

OUTPUT ADJUST / COMP

The output voltage of the BBF2800S may be adjusted from 90% to 110% of nominal value by the use of a $50 \mathrm{K}\Omega$ potentiometer as shown. Adjustment beyond this range is possible however certain characteristics of the converter such as but not limited to input voltage range, efficiency, ripple and temperature performance will change. Characterization by the user is recommended in such applications.



Adjust/comp (pin 4) may be driven by external circuitry referenced to pin 8 (-output sense) if desired. Grounding pin 4 causes output voltage to increase (25% typically) while driving pin 4 above 1.3 V causes output voltage to decrease. Pin 4 may be driven through $10 \mathrm{K}\Omega$ or more if connection of the comp function is also required.

The comp function of pin 4 allows transient response and phase margin to be tailored to suit a specific application. This feature may be utilized by connecting a small (1-500 nf) capacitor between pins 4 and 6 or 7. This is generally recommended when very large low ESR load capacitances are used.

SHUTDOWN PLUS

Pin 2 is used for remote shutdown, output fault detection, and/or setting the input voltage point at which the converter will turn on as shown in the typical application diagram. No connection to pin 2 is necessary for normal operation of the converter. Pin 2 is referenced to pin 12 (-input).

Shutdown may be implemented by simply connecting pin 2 to an open collector logic output or switch rated at 2.5 mA, 25 Vdc or higher.

Input voltage turn on point is programmed with a single resistor from pin 2 to 12. An input turn on/off hysteresis (typically 3.5% of Vin) will be observed. This should be considered when making or verifying set point adjustment. The value of the setpoint resistor may be determined by the following:

R =
$$\frac{210 \cdot 10^3}{E_{TO} - 9.5}$$
 (±10% accuracy at 25°C)

Set point temperature coefficient is typically +400ppm/°C. Output fault monitoring is accomplished by observing pin 2 with a high impedance monitoring circuit. Pin 2 voltage drops from over 10 V to below 1 V when a load fault causes the converters fault protection circuitry to activate. It will remain low for at least 100 mS and return high. If the load fault is still present pin 2 will return low and the cycle will repeat. If there is no input setpoint programming resistor already in place a resistor > 400 K Ω from pin 2 to 12 will provide pin 2 pull down.

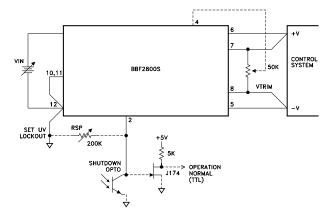
MULTIPLE CONVERTER SYNCHRONIZATION

Synchronized operation of up to three BBF2800S series converters may be accomplished without external components. One unit selected to be the master is connected normally with pin 10 grounded. The clock output pin 3 will provide the sync signal for up to two slave units. The slave units have pin 10 not connected and receive the clock signal into pin 11. The clock signal lines may be shielded to prevent radiation. A separate 50 ohm coax to each slave unit is recommended in order to preserve signal integrity. Shield ends should be connected to pin 12 of the nearest converter.

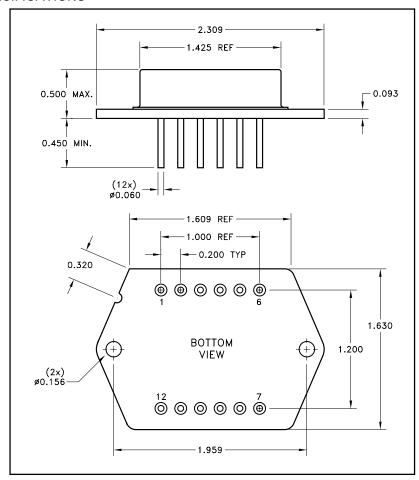
BBF2800S converters may also be synchronized to an external 500 KHz (+/- 5%) frequency source driving pin 11 of the converters. Pin 10 is not connected. The converters synchronize to the positive edge of the frequency source allowing a variety of wave forms (pulse, square, spike) to be used. Pin 11 is internally capacitively coupled allowing unipolar or bipolar frequency sources to be used. The source should have a waveform rise time of 20 ns or less and be capable of driving at least 4 volts peak into each 50 ohm pin 11 input (50 volts peak max).

An externally synchronized unit may be used to synchronize other (slave) units. The slave units may be used in turn to synchronize other slave units from their pin 3 outputs. Each "generation" of slave units has a delay (100-200ns typical) from the unit that it is synchronizing to.

TYPICAL APPLICATION

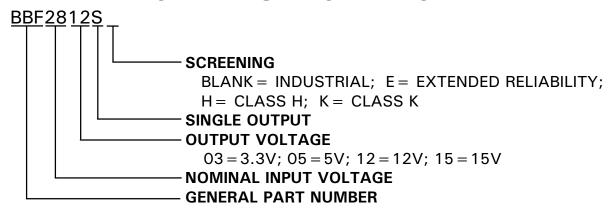


The above diagram shows the remote sense feature which reduces Vo errors due to the resistance of the conductors feeding the load. This diagram also shows the connections for non-synchronized operation (TIMING 1 and 2) as well as output voltage trim, remote shutdown, fault monitoring, and input voltage turn on point adjustment.



NOTE: ALL DIMENSIONS ARE ± 0.010 INCHES UNLESS OTHERWISE LABELED. ESD Triangle indicates Pin 1.

ORDERING INFORMATION



The above example is an industrial grade 12V single output converter

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www.mskennedy.com

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